

Certificate

Quality-Assurance System for Manufacturer of Materials acc. to Directive 2014/68/EU

Certificate no.: 01 2627 PL/M-200007.01

Name and address
of the manufacturer: **Cognor S.A. Oddział Ferrostal Łabędy
w Gliwicach
ul. Anny Jagiellonki 47,
44-109 Gliwice
Poland**

Herewith we certify that the material manufacturer has established and applies a Quality Management System. The system was audited according to the European Directive 2014/68/EU, Annex I, point 4.3, with regard to the materials as listed in the scope of approval.

Tested acc. to
Directive 2014/68/EU: **QM System acc. to EN 764-5, Clause 4.2 and AD 2000
Merkblatt W0**

Assessment report no.: 84967800/2023 Rev.0

Area of validity: Manufacturing of continuous casting billets, see annex
to certificate

Manufacturing plant: **Conor S.A. Oddział Ferrostal Łabędy w Gliwicach
Ul. Anny Jagiellonki 47
44-109 Gliwice
Poland**

Period of validity: 01.06.2023 – 31.05.2026

Zabrze, 01.06.2023

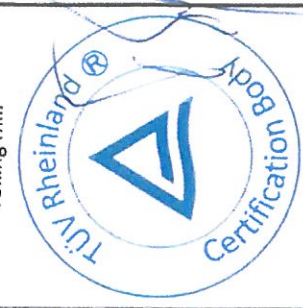
Leszek Zadroga
Leszek Zadroga



TÜV Rheinland Polska Sp. z o.o.
Certification Body for Material Manufacturers
ul. Wolności 347, 41-800 Zabrze, Poland
e-mail: post@pl.tuv.com

MS-0038294 E-200 rev. 3

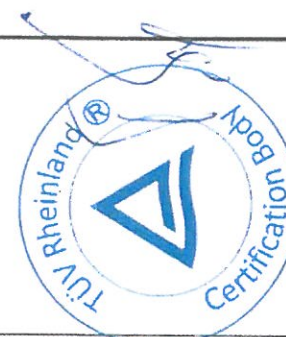
Annex to Certificate no.: 01 2627 PL/M-200007.01

Scope according to:		<input checked="" type="checkbox"/> Directive 2014/68/EU, Annex I, point 4.3		<input checked="" type="checkbox"/> AD 2000-Merkblatt W 0								
Manufacturer		Work		Country								
Company name: COGNOR S.A. Location: ul. Zielona 26, 42-360 Poraj, POLAND		Oddział Ferrostal tabedy w Gliwicach. ul. Anny Jagiellonki 47, 44-109 Gliwice, Poland		PL								
Pos.	Materials-term Materials-no.	Material specification	Delivery conditions	Article Type of Product	Dimensions		Weight max. 1=t 2=kg ↓	Technical specifications Requirements Technical regulations	Remarks			
					Thickness mm	Ø mm						
1	2	3	4	5	6a	6b	7a	7b	8a	8b	9	10
1. Materials according to harmonized European standards (hEN) and European Approval for Materials (EAM) acc. Directive 2014/68/EU The use of the materials according to Directive 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.												
1	P355NH (1.0565)	EN 10028-3 EN10216-3 EN 10273	AR	Billets	100 x 100	160 x 160	-	170	-	-		
2	16Mo3 (1.5415)	EN 10028-3										
3	13CrMo4-5 (1.7335)	EN 10028-3										
												Semi-finished product for further treatment in steel rolling mill 

Remarks: +AT = solution annealed +N = normalized or normalizing formed +S = soft annealed
 +AR = as rolled +NT = normalized and tempered +SR = stress relieved
 +M = thermomechanical treated +QT = quenched and tempered A = PMA for the use in pressure equipment in Directive 2014/68/EU necessary

Annex to Certificate no.: 01 2627 PL/M-2000007.01

Scope according to:		<input checked="" type="checkbox"/> Directive 2014/68/EU, Annex I, point 4.3		<input checked="" type="checkbox"/> AD 2000-Merkblatt W 0						
Manufacturer		Work		Country						
Company name: COGNOR S.A. Location: ul. Zielona 26, 42-360 Poraj, POLAND		Oddział Ferrostal Łabędy w Gliwicach. ul. Anny Jagiellonki 47, 44-109 Gliwice, Poland		PL						
Pos.	Materials-term Materials-no.	Material specification	Delivery conditions	Article Type of Product	Dimensions		Weight max. 1=t 2=kg ↓	Technical specifications Requirements Technical regulations	Remarks	
					Thickness mm	Ø mm				from up to
1	2	3	4	5	6a	6b	7a	7b	9	10
2. Materials according to the AD 2000 Code										
The use of the materials according to Directive 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.										
1	St37.0 (1.0254), St44.0 (1.0256), St52.0 (1.0421)	DIN 1629							W4	Semi-finished product for further treatment in steel rolling mill
2	S235JR (1.0038), S275JR (1.0044), S355JR (1.0045), S355J2 (1.0577)	EN 10025-2	AR	Billets	100 x 160	x	170	-	W1, W13	
3	P355NH (1.0565)	EN 10028-3 EN10216-3 EN 10273			100 x 160				W4, W9, W13	
4	C21* A105** (1.0432)	DIN2528 VDUTUV 399							W9, W13	


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 +SR = stress relieved
 A = PMA for the use in pressure equipment in Directive 2014/68/EU necessary

Annex to Certificate no.: 01 2627 PL/M-200007.01

Scope according to:		<input checked="" type="checkbox"/> Directive 2014/68/EU, Annex I, point 4.3		<input checked="" type="checkbox"/> AD 2000-Merkblatt W 0	
Manufacturer			Country		
Company name: COGNOR S.A. Location: ul. Zielona 26, 42-360 Poraj, POLAND			PL		
Work			TÜV Rheinland Polska Sp. z o.o.		
Oddział Ferrostał tabedý w Gliwicach. ul. Anny Jagiellonki 47, 44-109 Gliwice, Poland			Date 01.06.2023 Rev.: 1		
Page no. 1 of 3			Technical specifications		
Technical regulations			Technical regulations		
Weight max.			1=t result		
1=t			2=kg		
up to			up to		
from			from		
6a			7a		
6b			7b		
8a			8b		
9			10		

3. Materials according to international standards (e.g. ASTM, ASME, IBR, etc.)

The use of the materials according to Directive 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.

Pos.	Materials-term Materials-no.	Material specification	Delivery conditions	Article Type of Product	Thickness mm		Dimensions Ø mm		Weight max. 1=t 2=kg ↓ result	Technical specifications Requirements Technical regulations	Remarks
					from	up to	from	up to			
					6a	6b	7a	7b	8a	8b	
1	S137.0 (1.0254), S144.0 (1.0256), S152.0 (1.0421)	DIN 1629	AR	Billets	100	160	170	-	-	-	a
2	S235JR (1.0038), S275JR (1.0044), S355JR (1.0045), S355J2 (1.0577)	EN 10025-2			100	160					Semi-finished product for further treatment in steel rolling mill



Remarks: +AT = solution annealed +N = normalized or normalizing formed +S = soft annealed
 +AR = as rolled +NT = normalized and tempered +SR = stress relieved
 +M = thermomechanical treated +QT = quenched and tempered A = PMA for the use in pressure equipment in Directive 2014/68/EU necessary